

Date: Monday, 08/12/2008 1:52:04 PM
 User: Julie Dawson

Process Sheet

| | | | | | | | |
|-----------------------|--|--|--|------------------|-------------------------------|--|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | | Drawing Name | : STRIKER PLATE | | |
| Job Number | : 43938 | | | Part Number | : D2237 | | |
| Estimate Number | : 10589 | | | Drawing Number | : D2237 REV D1 | | |
| P.O. Number | : | | | Project Number | : N/A | | |
| This Issue | : 08/12/2008 S.O. No. : | | | Drawing Revision | : D1 | | |
| Prsht Rev. | : NC | | | Material | : | | |
| First Issue | : / / Type : SMALL / MED FAB | | | Due Date | : 15/12/2003 Qty: 40 Um: Each | | |
| Previous Run | : 41163 | | | | | | |
| Written By | : | | | | | | |
| Checked & Approved By | : JUL 08 12 08 | | | | | | |
| Comment | : Est. C 02.05.11 Clarify IPP NG EST D 06.05.25 Waterjet EC | | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description: |
|---------|-----------------------|--|
| 1.0 | M304S22GA | 304/316 .032 Sheet |
| | | |
| | | Comment: Qty.: 0.0105 sf(s)/Unit Total : 0.4200 sf(s) 304/316 .032 Sheet Batch: 109057 HB 8-12-9 |
| 2.0 | WATER JET | FLOW WATER JET |
| | | |
| | | Comment: FLOW WATER JET 1-Cut as per Dwg D Dwg Rev: D1 Prog Rev: D1 HB 8-12-9 |
| | | |
| | | 2-Deburr if necessary |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
| | | |
| | | Comment: INSPECT PARTS AS THEY COME OFF MACHINE |
| 4.0 | QC8 | SECOND CHECK |
| | | |
| | | Comment: SECOND CHECK |
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
| | | |
| | | Comment: SMALL & MEDIUM FAB RESOURCE 1 |
| | | 1-Form as per drawing |

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
|------|------|----------------------------------|----------------------|---------------------------------|-----------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action | | Section B | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | | Sign & Date | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 08/12/2008 1:52:04 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 43938

Part Number: D2237

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Job 12-23



(60) accounted

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

S722

PSP/23 (80)

FINAL INSPECTION/W/O RELEASE

8.0 QC21



08/12/24/24

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-24

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
|------|------|----------------------------------|----------------------|---------------------------------|-----------|-------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action | | Section B | Sign & Date | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|----------------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 43938 |
| Description: Striker Plate | Part Number: | D2237 |
| Inspection Dwg: D2237 | Rev: D1 | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

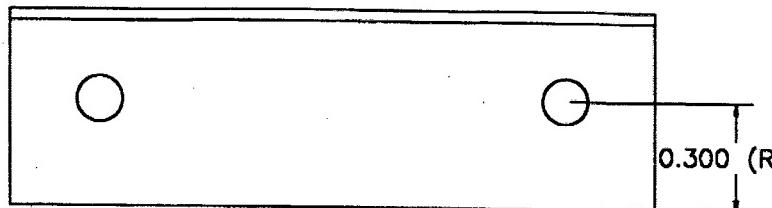
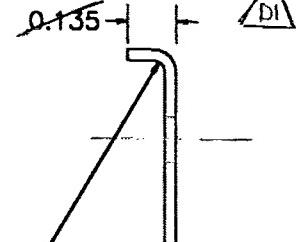
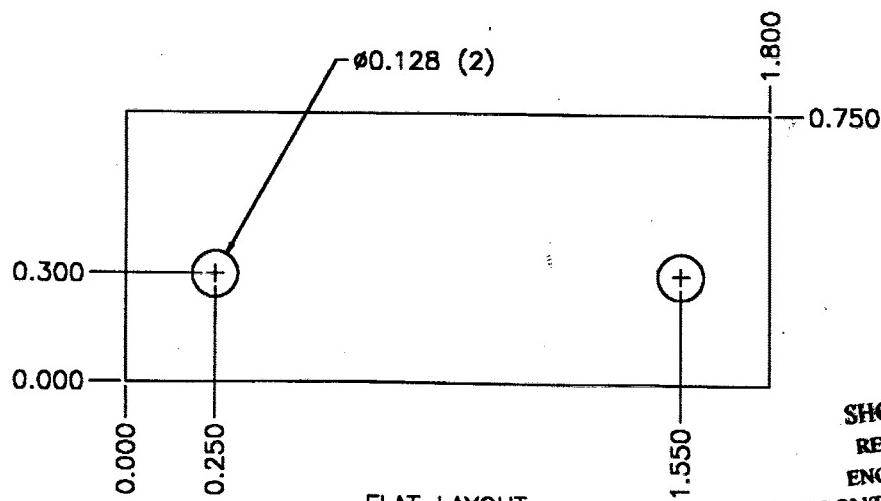
X First Article Prototype

| | | | | | |
|--------------|--------|-------------|----------|---------------------|-----|
| Measured by: | HB | Audited by: | S | Prototype Approval: | N/A |
| Date: | 8-12-9 | Date: | 08/17/17 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A | 07.05.31 | New Issue | KJ/JLM | JL |

DART

| | | |
|----------------------|------------------------|--|
| DESIGN B WILLIAMS | DRAWN BY B WILLIAMS | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA |
| CHECKED <i>BW</i> | APPROVED | DRAWING NO. D2237 |
| DATE 94:10:25 | | TITLE STRIKER PLATE |
| | | REV. D SHEET 1 OF 1 |
| D1 | 04.06.15 | SCALE 2:1 |
| | | UPDATE DIMENSION |

RELEASED
97/12/17 DS0.180 +0.010
-0.030BEND DETAIL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 13938

63

MATERIAL: 304/316 SS, 0.034 THICK